

# Work Order ID 60483

July 13, 2010 8:09:24 AM

DISASSEMBLE



Page 1

Item ID: D412-702-341

Accept



Setup Start



Revision ID:

Stop



Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/13/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

DSI9511

A

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:

1 X D412-702-341 B 58462

DISASSEMBLE KIT AND RETURN ALL ITEMS TO STOCK

7/13/13 ①

130

QC21- Final Inspection - Work Order Release

0.00

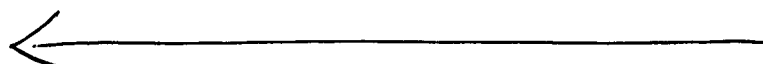


QC

Memo

0.00

Quality Control



7-10-07-13

U 6007.13

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Work Order ID: 60483

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point



Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-301 		Manufactured	No			105	Each	0.0000	2	-2			
Harness Assembly													
D412-702-303 		Manufactured	No			105	Each	0.0000	2	-2			
Harness Assembly													
D412-702-305 		Manufactured	No			105	Each	0.0000	1	-1			
Harness Assembly													
D412-702-307 		Manufactured	No			105	Each	0.0000	1	-1			
Harness Assembly													
D412-702-309 		Manufactured	No			105	Each	0.0000	1	-1			
Harness Assembly													
D412-702-311 		Manufactured	No			105	Each	0.0000	1	-1			
Harness Assembly													
D412-702-313 		Manufactured	No			105	Each	0.0000	1	-1			
Harness Assembly													
D412-702-315 		Manufactured	No			105	Each	0.0000	1	-1			
Harness Assembly													

D412-702-341

B 58462 6/14/10

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Work Order ID: 60483

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point



Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

D412-702-317 Manufactured No

105

Each

0.0000

1

-1



Harness Assembly

D412-702-321 Manufactured No

105

Each

0.0000

1

-1



Harness Assembly

D412-702-323 Manufactured No

105

Each

0.0000

1

-1



Harness Assembly

D412-702-059 Manufactured No

105

Each

6.0000

1

-1



Grommet

## Location

## Loc Qty

## Loc Code

FG122

6

55670

6

D3761-1-041 Manufactured No

105

Each

1.0000

9

-9



HOOK & LOOP STRIP

## Location

## Loc Qty

## Loc Code

ST245

1

57662

1

D3542-1 Manufactured No

105

Each

18.0000

2

-2



Bracket

## Location

## Loc Qty

## Loc Code

ST245

18

32606

2

51309

4

59051

12

59651 *h*

59652 *h*

59653 *h*

55670 *h*

55429 *h*

47140 14 *h*

51309 14 *h*

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Work Order ID: 60483

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

D3571-1      Manufactured      No      105      Each      17.0000      7      -7

Guide

Location      Loc Qty      Loc Code

ST245A      17

58450      17

D3571-3      Manufactured      No      105      Each      11.0000      2      -2

Guide

Location      Loc Qty      Loc Code

ST245A      11

57227      1

57363      10

D3572-041      Manufactured      No      105      Each      10.0000      2      -2

Guide Assembly

Location      Loc Qty      Loc Code

ST260      10

58451      2

59305      8

D3578-041      Manufactured      No      105      Each      58.0000      12      -12

Doubler

Location      Loc Qty      Loc Code

ST244A      58

52071      58

59 726 47

57 450 37

4714217

57227 17

57

58451

52071

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Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness. 3 point

Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

D3610-041

Manufactured No

105 Each

8.0000 2 -2



Bracket

Location

Loc Qty

Loc Code

ST244A

8

47144

8

47144

D3618-1

Manufactured No

105 Each

77.0000 2 -2



CAP

Location

Loc Qty

Loc Code

ST244A

77

55669

77

55669

AN4-10A

Purchased No

105 Each

122.0000 4 -4



Bolt

Location

Loc Qty

Loc Code

ST356

122

113422

22

114523

100

1113422  
1114523

AN4-16A

Purchased No

105 Each

155.0000 2 -2



Bolt

Location

Loc Qty

Loc Code

ST358

155

114523

55

115016

50

115159

50

1114523

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Work Order ID: 60483

Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

AN4-25A	Purchased	No	105	Each	82.0000	4	-4		
									
BOLT									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST360	82	
111605	32	
114330	50	

111605

AN4-27A	Purchased	No	105	Each	52.0000	4	-4		
									
Bolt									




<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST360	52	
113538	2	
114752	50	

1113538

AN4-44A	Purchased	No	105	Each	87.0000	2	-2		
									
Bolt									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST360	87	
104806	87	

104806

MS24693-S274	Purchased	No	105	Each	63.0000	2	-2		
									
Screw									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST288	63	
108560	13	
114718	50	

108560

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Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

MS24694-S56

Purchased

No

105

Each

119.0000

3

-3



SCREW

Location

Loc Qty

Loc Code

ST289A

119

104407

119

105

Each

120.0000

10

-10

MS24694-S58

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST289A

120

104407

120

105

Each

119.0000

1

-1

MS24694-S60

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST289A

119

104407

119

105

Each

10.0000

26

-26

AN960JD416

NAS1149D0463J

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST351

10

108827

10

105

Each

277.0000

4

-4

AN960JD416L

NAS1149D0416J

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST346

277

110153

277

M 110853

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Parent Item: D412-702-341

Parent Item Name: 13-Man Shoulder Harness, 3 point



Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

105

Each

4,188.000

12

-12



Nut



*Lu*

Location

Loc Qty

Loc Code

ST300

4188

113422

68

114523

28

114718

92

114784

2000

115108

2000

1114718

CR3212-4-4

Purchased

No

105

Each

116.0000

24

-24



Cherry Rivet



*Lu 1/12/13*

Location

Loc Qty

Loc Code

ST311

116

111359

16

114716

100

111359

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